



## **MG** 18

# High-Pressure homogeniser Model MG18

Pressures up to 600 bar Capacities up to 15000 l/h



#### Cylinder block

A single piece precision machined block made out of a high tensile, corrosion resistant, forged stainless steel. Built with front and upper caps giving easy access for inspection and maintenance. The standard design has spring loaded plunger packings with integrated water cooling. The fully sanitary design utilises a minimum of parts and seals and is suitable for C.I.P. Plungers and plunger packings are available in different materials to meet the toughest demands. Generally the cylinder block is executed with high efficient, low noise spherical type pump valves. These valves are spring loaded, suitable for processing viscose and moderate abrasive products. For abrasive products the well known ball type pump valves are available. All these pump valve designs have high wear and corrosion resistant pump valves and field replaceable seats both made out of Rexalloy®™or optional seats made of Tungsten Carbide. There are many other options available to meet specific product- or process requirements

### Homogenising valve

Available in a variety of designs and materials, single or two stage, with the standard flat valve and seat in Rexalloy $^{\text{TM}}$  but also with a serrated surface (LW type) or Knife edge for cell rupture applications. Each type specially designed to achieve the highest efficiency with the lowest energy consumption. The different valve designs are available in the standard Rexalloy $^{\text{TM}}$  material, Tungsten Carbide, Ceramic and for some applications with Diamond coating.

The homogenising pressure is hydraulically actuated. The hydraulic system also allows complete automatic control of the homogenising pressures.

#### Drive end

The one piece high strength cast iron design with integrated gear reduction provides a quiet running machine with low eccentric shaft speeds. The drive has a dry sump with a separate lubrication oil tank and does not require any cooling water. All bearings are pressure lubricated by an electric driven oil pump allowing capacity variation between 15-100% under full load. Both drive shaft and eccentric shaft have oversized roller bearings. The crossheads are designed with adjustable, self aligning ball joint bearings. This unique concept offers unbeatable reliability, requires a minimum of maintenance and down time.

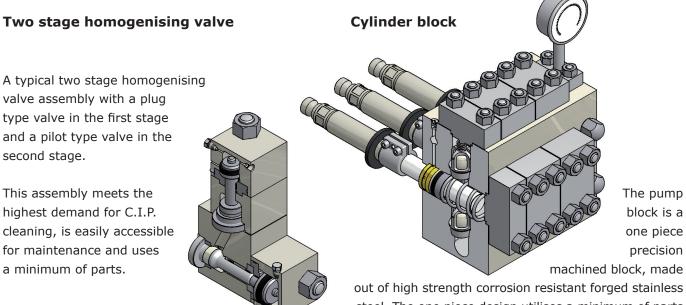


A typical two stage homogenising valve assembly with a plug

type valve in the first stage and a pilot type valve in the

second stage.

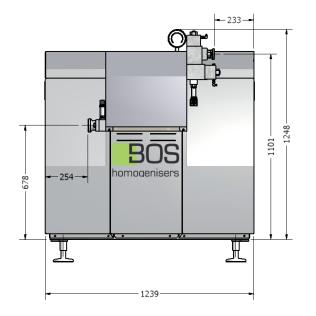
This assembly meets the highest demand for C.I.P. cleaning, is easily accessible for maintenance and uses a minimum of parts.

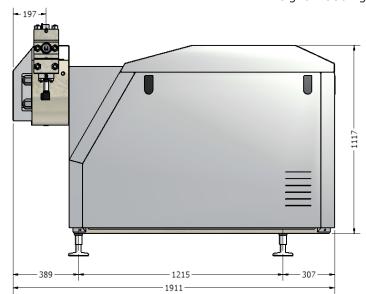


out of high strength corrosion resistant forged stainless steel. The one piece design utilises a minimum of parts and seals, is fully sanitary and suitable for C.I.P.

MG18 PERFORMANCE RANGE												
viscose and moderatly abrasive visc					OPPET TYPE pump valves for low iscosity and moderately abrasive roducts				BALL TYPE pump valves for high viscosity and abrasive products and products containing solids			
Operating pressure		Maximum capacity	Eccentric shaft speed		Maximum capacity		Eccentric shaft speed		Maximum capacity		Eccentric shaft speed	
600	bar	3200 l/h	166	rpm	0	l/h	0	rpm	2800	l/h	150	rpm
550	bar	3800 l/h	181	rpm	3400	l/h	163	rpm	3100	l/h	152	rpm
500	bar	4200 l/h	183	rpm	3800	l/h	167	rpm	3400	l/h	153	rpm
430	bar	5000 l/h	186	rpm	4500	l/h	169	rpm	4000	l/h	153	rpm
350	bar	6200 l/h	186	rpm	5600	l/h	169	rpm	5000	l/h	154	rpm
300	bar	7200 l/h	188	rpm	6500	l/h	172	rpm	5800	l/h	157	rpm
250	bar	8600 l/h	187	rpm	8000	l/h	175	rpm	7000	l/h	157	rpm
200	bar	10600 l/h	185	rpm	10000	l/h	176	rpm	8200	l/h	147	rpm
175	bar	12000 l/h	188	rpm	11000	l/h	175	rpm	9000	l/h	146	rpm
150	bar	14000 l/h	181	rpm	13200	l/h	173	rpm	10600	l/h	142	rpm

Weight 2300 kg





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